

FOLEY SUPERIOR QUALITY FILES

Specially selected for straightness and uniform hardness



Recommended for use with FOLEY AUTOMATIC SAW FILERS

REGULAR SINGLE-CUT

TWO KINDS OF FILE

TWO DISTINCT TYPES OF FILES ARE AVAILABLE in the sizes marked on order blank.

Standard Foley **BLUE LABEL** files are single-cut; all the ridges run the same way, diagonally across the face.

Special Foley **RED LABEL** files have the same single-cut ribs but in addition there is a second set of ridges lightly crisscrossing the first.

Purpose of the intersecting set of teeth is to speed cutting action. Extensive tests show longer file life, with faster, smoother cutting.

SATISFACTION GUARANTEED: Double-cut Foley **Red LABEL** files cost but little more than standard single-cut. You may try them in your own shop without risk. If by chance you do not like them better, just return for exchange. We will gladly replace with regular Foley **BLUE LABEL** single-cut files of equal value.

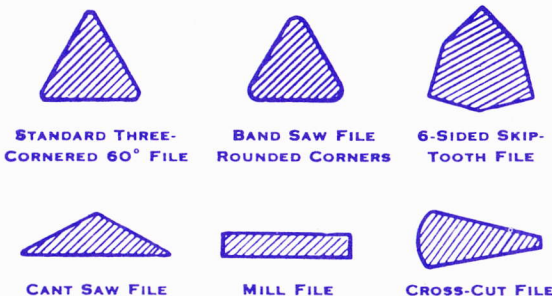
Manufactured expressly for Foley to assure fast cutting and long life in Foley saw filing machines, both Blue Label and Red Label Files are warranted genuine superior quality. They are specially selected and are tested for both straightness and hardness on all three edges and all three faces.

SPECIAL DOUBLE-CUT



RULE FOR SELECTION OF FILE: Select a file that has width or flat equal to a little more than twice the depth of the saw tooth. Selection of a file that is too small for the tooth being sharpened does not allow full use of all three corners and all three faces.

Following cross-section illustrations show shapes of files most commonly used in saw sharpening. See Price List on reverse side for recommendation of size and type for various tooth styles and spacings.



PACKING: All files are packed twelve files (one dozen) to the box and are carried in stock for immediate shipment.

TERMS: For lowest cost, order a minimum of three dozen files and enclose enough money to pay in full for material ordered. C.O.D. shipment costs more, as explained at right. Prices are subject to change without notice.

ORDER EARLY: Watch your supplies, and order in advance whenever possible. Remember that it takes several days for an order to arrive by mail and to be filled, and for the merchandise itself to reach you by parcel post.

Please use order form printed on reverse side, for quickest shipment. It takes longer to fill orders that are not written on Foley Order Blanks, because they must be analyzed, billed, and checked before being shipped.

FOLEY MANUFACTURING COMPANY

3300 N. E. 5th St.,

Minneapolis 18, Minnesota

How to Save Money on Files

Transportation Charges: Within the continental U.S.A., we prepay all parcel post charges on orders totaling three dozen or more files, any assortment. Most machine parts, also, are postpaid (see parts price list) — so nothing need be added for postage. Do include postage allowance on orders of less than three dozen; see order form.

For delivery to Alaska, Hawaii, or any point outside the U.S.A., add 10% to prices as an allowance for postage. If you send too much, we will refund overpayment.

C.O.D. Shipment Costs More — because the Post Office charges you collection and money order fees. We do not pay C.O.D. charges, but you can save these additional costs by sending payment in full with your order.

Buy FOLEY Special Files at Wholesale: They are made specially for machine filing, and will sharpen more saws per file. Ordinary files that may have warped tangs and points are not a satisfactory substitute, because a crooked file does not cut accurately in machine filing. Also, remember that Foley prices are wholesale; a 6" Slim Taper File, for example, regularly retails at 50¢ 55¢, but your cost from Foley is only 37¢.

File Pressure: Always take light file strokes; heavy pressure does no more cutting, and merely wears out the file quickly by stripping away its ribs or teeth. Also, keep the taper end of file (toward back of Foley Filer) slightly higher than the front or tang end; this allows file to "take hold" gradually, as it is drawn across saw.

Examine a worn-out file; if the corner is "chewed up" at point of contact with saw, incorrect adjustment is evident.

Vise Tension: For efficient filing, follow "Vise Tension" directions of Foley Instruction Manual.

Retooth Badly-Worn Hand Saws: For maximum speed and economy, use the Foley Automatic Retoother to recut saws that cannot be jointed or evened up with two or three file passes. Savings in time and files quickly repay the low cost of a Foley retoothing machine; write for information regarding latest model now available on time payment terms.

YOU CAN FILE FOUR TO SIX HAND SAWS PER HOUR WITH THE FOLEY FILER — AUTOMATIC RETOOTHER — POWER SETTER COMBINATION.

FOLEY MANUFACTURING COMPANY, 3300 N.E. FIFTH ST., MINNEAPOLIS 18, MINN.

ADDRESS

CITY _____ ZONE _____ STATE _____

Prices effective April 1, 1960—subject to change without notice. Terms: Cash or C.O.D.

Postage must be added on all shipments under 3 doz. files. Larger lots are postpaid in U.S.A.

DATE _____

Cash or C.O.D.—please check

☐ PAYMENT IS ENCLOSED☐ **SEND C.O.D.**

Save C.O.D. fees by sending full payment with order.

POSTAGE ON FILES: Don't forget to remit for postage if your order totals less than 3 dozen. For postage and handling, allow 30¢ per dozen to States adjoining Minnesota, 40¢ to Coastal and other distant points, 35¢ to points in between. You save postage by ordering 3 dozen or more files at one time; you save C.O.D. expenses by including full payment with order.

IMPORTANT: List the Model Number

_____ and

Serial Number _____
of the machine(s) for which parts are
ordered.

LITERATURE REQUEST: Check here for quotation on new material

☐ FOLEY AUTOMATIC RETOOTHER ☐ CIRCULAR SAW & TOOL GRINDER
☐ AUTOMATIC SAW FILER ☐ LAWN MOWER SHARPENER
☐ FOLEY AUTOMATIC SETTERS ☐ PARTS LIST ON FOLEY MACHINES

REC.	FILLED	SHIPPED	POSTAGE
------	--------	---------	---------

TOTAL COST
OF GOODS

PLUS POSTAGE
SEE OTHER SIDE

PLUS
C.O.D. FEE

TOTAL AMOUNT \$